



Shop Prices: Effective 12/2012

Custom/Precision Work:

Not Listed Below

Free Estimates

Custom Service Rates:

Hourly Service Rate (billed @ 15 minute increments) \$48.00

Hourly Machine Rate (billed @ 15 minute increments) \$68.00

Firearm Disassembly, Clean and Oil:

Complete disassembly, cleaning and oiling of all parts, checking for wear and/or damage, making suggestions to customer of services needed to return firearm to A-1 operating condition. \$25.00 ~ \$75.00

Ultrasonic Cleaning (Modern Pistols and Revolvers):

Disassemble, clean w/ultrasonic bath, inspection, oil and reassemble. \$26.99

Ultrasonic Cleaning (Modern Rifles and Shotguns):

Disassemble, clean w/ultrasonic bath, inspection, oil and reassemble. \$36.99

Metal Finishing:

Slow Rust Bluing/Browning POR

Revolver POR

Rifle POR

Cold Bluing POR

Hot/Caustic Bluing POR

Sight Work:

Sight-in Firearm \$34.00 + ammunition

Bore Sighting of Firearm \$29.00 + ammunition

Install Sight Insert and/or Paint \$34.00

Install Front or Mid-Rib Bead on Shotgun \$20.00 + sight

Plug Hole and Re-drill for Bead \$49.00

Install Receiver Sights (drill and tap, per hole) \$24.00

Scope Mounting (drill, tap, level) \$35.00

Remove Broken/Damaged Screw \$25.00



General Barrel, Action and Rifle Work:

Check Headspace	\$32.00
Make Chamber Cast	\$52.00
Remove Stuck Fired Case from Chamber	Hourly Rate
Remove Live Round from Chamber	Hourly Rate
Remove Obstruction from Bore	Hourly Rate
Remove Fouling from Barrel	Hourly Rate
Lap Barrel	Hourly Rate
Cut and Crown Rifle or Handgun Barrel	\$58.00
Chamber and Fit Barrel to Action	\$175.00 (*)
<i>*Does not include the cost of the barrel, action, polishing or bluing</i>	
Install Pre-Threaded and Chambered Barrel	\$95.00 (*)
<i>*Does not including polishing or bluing</i>	
Lap in Bolt Lugs	\$42.00 (*)
<i>*Does not include setting back barrel or fitting new barrel</i>	
Welding on New Bolt Handle	\$75.00
Safeties (Installation)	Hourly Rate
Dakota, Gentry, Mod 70 Type Safety w/Shroud (+ finishing)	Hourly Rate
Mark II/Beuhler Type	Hourly Rate
Chapman Swing Safety Lever	Hourly Rate
Triggers (Installation or Adjustment)	Hourly Rate
Shilen, Timney, Dayton-Traister, Moyer Type	Hourly Rate
Double-Set	Hourly Rate
Single-Set	Hourly Rate
Install Muzzle Brake	\$105.00
Install Barrel Band Swivel	Hourly Rate

Shotgun Work:

Resolder Rib (does not include bluing)	Hourly Rate
Resolder Forend Lug	Hourly Rate
Polish Chamber/Bore	Hourly Rate

Muzzle Loader Work:

Pull Ball	Hourly Rate
Remove Broken Ramrod from Barrel	Hourly Rate



Handgun Work:

Chamfer Revolver Barrel	\$35.00
Chamfer Revolver Cylinder	\$40.00
Revolver Action Job	\$65.00 (*)
<i>*Clean and smooth action, does not include replacement of parts</i>	
Straighten Crane on Revolver	\$30.00
Install Crane Lock	\$32.00
Remove/Modify Revolver Hammer Spur	\$34.00
Semi-Auto Pistol Action Job	\$75.00 (*)
<i>*Clean and smooth action, does not include replacement of parts</i>	
Tighten Slide of 1911 Auto	\$70.00
Fit Non-Ramped Barrel to 1911 Auto	\$55.00
Fit and Install Barrel Bushing on 1911 Auto	\$30.00 (*)
<i>*Does not include cost of bushing</i>	
Bevel Magazine Well of 1911 Auto	\$32.00
Fit New Trigger to 1911	\$30.00 (*)
<i>*Does not include cost of trigger</i>	
Fit Custom Hammer to 1911	\$58.00
Install Dovetail Sight/s (no machining)	\$35.00 + sights
Mill Slide for Dovetail Front Sight	\$65.00 + sight
Mill Slide for Novak Rear Sight	\$95.00 + sight
Install Stake-On Front Sight	\$34.00 + sight
Modify 1911 Auto Frame for Beavertail Safety	POR (*)
<i>*Cost of safety and finishing needs to be considered.</i>	

Stock Work/Wood Finishing:

Hunter Finish

Unfilled Oil or Lacquer Finish (average stock)	\$110.00
Unfilled Oil or Lacquer Finish (complicated stock)	\$125.00

Gunsmith Finish

Filled, Rubbed Oil Finish (average stock)	\$150.00
Filled, Rubbed Oil Finish (complicated stock)	\$190.00

Spray Finish

Lacquer or Polyurethane	\$120.00
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Stock Work/Wood Finishing (Continued):

Glass Bedding Barrel and Action – Hunting Rifle	\$98.00
Install Recoil Pad (labor only)	\$52.00
Install Sling Swivels (Std and Q/D)	\$32.00
Install Stock Cross Bolt (does not include refinishing)	\$60.00
Install Recoil Reducer	
Simple Installation in Butt Stock	\$30.00
Drill Stock and Install Recoil Reducer	\$60.00
Inletting and Finishing of Semi-Finished Stock	POR (*)
<i>*Cost of checkering, recoil pad, special butt plate, grip cap and/or other attachments needs to be considered.</i>	

Cerakote Firearm Coatings (Pistols):

Frame	\$85.00
Slide	\$65.00
Frame & Slide	\$140.00
Frame, Slide & Parts	\$160.00
1911 Pistol (Complete)	\$185.00
Most Newer Pistols and Revolvers (Complete)	\$160.00
Glock Pistols (Complete)	\$150.00
Magazines	\$20.00
Beavertail Grip Safety	\$20.00
Slide Release & Ambi Safety	\$20.00
Pistol Barrel	\$25.00

Cerakote Firearm Coatings (AR-15 Rifles):

Upper, Lower, Handguards, Barrel, Gas Block, Trigger, Push Pins and Selector (One Color, Complete)	\$195.00
Upper & Dust Cover (Stripped)	\$50.00
Lower (Stripped)	\$50.00
Barrel & Gas Block	\$75.00
Aluminum Hand Guard	\$65.00

Cerakote Firearm Coatings (Rifles and Shotguns):

Remington 700 (Complete)	\$175.00
Hunting Rifle (Complete)	\$175.00
Shotgun (Complete)	\$160.00

** Prices are subject to change without prior written notice. Not all firearms are the same and sometimes special circumstances may apply. BI, LLC will notify the owner of special requirements upon receipt and inspection of the firearm and provide a revised quote before services are performed.*